

# US Fiberglass Supply

Mirage Manufacturing Co. Inc.

## CATALYST CHART - TEMPERATURE COMPENSATED

| RESIN |          | TEMPERATURE IN DEGREES F |    |    |    |    |    |    |    |
|-------|----------|--------------------------|----|----|----|----|----|----|----|
| OZ    | MEASURE  | 60                       | 65 | 70 | 75 | 80 | 85 | 90 | 95 |
| 8     | ½ PINT   | 6                        | 5  | 4  | 3  | 2  | 2  | 2  | 2  |
| 16    | 1 PINT   | 11                       | 10 | 8  | 6  | 5  | 4  | 3  | 3  |
| 32    | 1 QUART  | 23                       | 20 | 16 | 13 | 10 | 9  | 8  | 7  |
| 64    | ½ GALLON | 46                       | 39 | 32 | 26 | 19 | 17 | 15 | 13 |
| 128   | 1 GALLON | 92                       | 78 | 65 | 51 | 38 | 35 | 30 | 26 |
|       |          | CC'S OR mL               |    |    |    |    |    |    |    |

For Wax (Sanding Aid): 5% by volume is usually plenty

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